



| Number of lubricant | Please observe the prescriptions for lubricants |
|---------------------|--|
| | I Daily cleaning and lubrication |
| 1 | (A) Sprocket-lubrication system (verify weekly regarding function) (B) |
| | II Weekly lubrication |
| 1 | (C) Bolt lubrication depending on machine execution (Please observe the operating instruction) |
| 6 | (D) Fork guider, pinion, toothed bar (E) |
| | III Every 1000 working hours |
| 5 | (F) Chain drives in entrance frame |
| 5 | (G) Chain drives for plaiter |
| 9 | (H) Tumbler bearings |
| | IV Every 4000 working hours |
| 2 see "X" | (I) Motor bearings for circulation fan |
| 2 | (J) Motor bearings for exhaust fan (see manufacturer's instruction) |
| 4/13 | (K) Spindles (of width adjustment) |
| 3 | (L) Gear for selvage uncurler and cloth-feeding device (Pinning gear) |
| 8 | (M) E&L strip position controller (see manufacturer's instruction) |
| | V Every 15000 working hours |
| 11 | (N) Gear for main drive (see manufacturer's instruction) (O) (P) |
| | VI Lifetime lubrication |
| | (Q) Gear motor for overfeed device (R) Gear motor for width adjustment (S) Gear motor in case of individual drives (T) Gear motor for straightening roller (U) Gear motor for expander roller (V) |
| | VII Lubrication-free |
| 13 | (W) Spindles of width adjustment |
| 13 | (X) Glide surface of the sliding support in the spindles of width adjustment |

LUBRICATION CART

"X"

"B" - BEARING
Lubrication point No. 2
Heatresistant grease
"STRONGANA M9 EP"

"A" - BEARING
Lubrication point No. 2
High temperature grease
"DURATA HT 56-02"

DIESE ZEICHNUNG DARF WEDER Vervielfältigt, noch Dritten-AB
 ANGELEBEN ODER ZUGEWENDET WERDEN (PARAGR. 15 ff. URHG,
 PARAGR. 17 URWG)
 ALLE RECHTE, NACH PARAGR. 12, 1. 35 PATG UND
 PARAGR. 2 GEMÜSS VORBEHALTEN.

| NC-Programm | KW | M | Vorrichtung | KW | M | Brennzeichnung | KW | M | Vorratsteil | KW | M |
|--------------|----------|----------|-------------|----------|-----------|--------------------|--------------------|-------------|-------------|----|---|
| Maße o. Tol. | Nennmaß | bis 6 | 6 - 30 | 30 - 120 | 120 - 315 | 315 - 1000 | 1000 - 2000 | 2000 - 4000 | 4000 - 8000 | | |
| DIN 7168 m | Abw. | ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | ±2 | ±3 | | |
| 6 | | | | | | Ers. für | Benennung | | | | |
| 5 | | | | | | ähnlich | Schmierplan Syncro | | | | |
| 4 | | | | | | SQ209_0068 | - englisch - | | | | |
| 3 | | | | | | 9395296001 | Zeichnungs-Nr. | | | | |
| 2 | | | | | | Rohmaße/ Werkstoff | 9396358000 (2) | | | | |
| 1 | | | | | | | | | | | |
| Änd.-NR | Datum | Name | Stoff-Nr. | | Maßstab | | Gew. kg | | | | |
| Gez. | 10.07.17 | Qualmann | | | - | | | | | | |
| Gepr. | | | Modell-Nr. | | | | | | | | |
| Norm. | | | | | | | | | | | |
| | Datum | Name | | | | | | | | | |

