



"A" - Bearing Lubrication point Nr.2:
DURATA HT 56-01

"B" - Bearing Lubrication point Nr.2:
ESSO UNIREX N3

Number of lubricant	Please observe the prescriptions for lubricants	
	2	1
	I Daily cleaning and lubrication	
①	A	Lubrication of return wheel (control funktion weekly)
	II Weekly lubrication	
②	B	Roller bearings for return wheels of the fabric conveyor chain
①	C	Bolt lubrication according to type of fabric conveyor chain (Please observe manual and lubrication table)
⑥	D	Guide pulley-track, drive pinion, gear rack
④/⑬	E	Width adjustment spindles
	III Every 2000 working hours	
⑤	F	Chain drives in entrance frame
⑤	G	Chain drives for plaiter
④/⑬	H	Slide faces (Sliding pieces of slide console in the width adjustment)
	IV Every 4000 working hours	
④/⑬	I	Spindles
②	J	Bearings of motor for exhaust air fan
②	K	Bearings of motor for cooling bay and fan-shaft bearings
③	L	Gears for selvedge uncurler and cloth-feeding device
②	M	Bearings of motor for air circulation fan ("X")
	V Every 15000 working hours	
⑪	N	Gear fore main drive (see manufacturer's instruction)
	O	Gear for plaiter (see manufacturer's instruction)
	P	
	VI Lifetime lubrication	
	Q	Gear motor for overfeed device
	R	Gear motor for width adjustment
	S	Gear motor for draw roller
	T	Gear motor for straightening roller
	U	Gear motor for expander roller
	V	
	VII Lubrication-free (optimal lubrication)	
⑬	W	Width adjustment spindles
⑬	X	slide faces (Sliding pieces of slide console in the width adjustment)

DIESE ZEICHNUNG DARF WEDER Vervielfältigt, NOCH DRITZELN-ANLEGEN ODER ZUGEWENDET WERDEN (PARAGR. 13 FF. URHG. PATENTRECHT NACH PARAGR. 12.1. 35 PATG UND PARAGR. 2 GEMIS VORBERHALTEN.

NC-Programm	KW	M	Vorrichtung	KW	M	Brennzeichnung	KW	M	Vorratsteil	KW	M							
Maße o. Tol. DIN 7168 m	Nennmaß	Abw.	bis 6	±0.1	6 - 30	±0.2	30 - 120	±0.3	120 - 315	±0.5	315 - 1000	±0.8	1000 - 2000	±1.2	2000 - 4000	±2	4000 - 8000	±3
6						Ers. für			Benennung	Schmierplan für K30								
5						ähnlich			Lubricating plan for K30									
4						9396336000			englisch									
3						spiegelb.			Zeichnungs-Nr.									
2									09396337000 (2)									
1						Rohmaß/ Werkstoff												
Änd.-NR	Datum	Name	Stoff-Nr.		Maßstab		Gew. kg											
Gez.	23.09.16	Qualmann			1:50													
Gepr.																		
Norm.																		
TKVM	Datum	Name																

INTERSPARE
TEXTILMASCHINEN